







## **Model Curriculum**

## 1. Chargehand-Precast Erection

**SECTOR: Construction** 

**SUB-SECTOR: Real Estate and Infrastructure Construction** 

OCCUPATION: RIGGING

**REF ID: CON/Q0705, V1.0** 

**NSQF LEVEL: 4** 



















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# **Chargehand – Precast Erection**

#### **CURRICULUM / SYLLABUS**

This program is aimed at training candidates for the job of a "<u>Chargehand – Precast Erection</u>", in the "<u>Construction</u>" Sector/Industry and aims at building the following key competencies amongst the learner

Program Name	Chargehand - Precast I	Erection	
Qualification Pack Name & Reference ID. ID	CON/Q0706, v1.0		
Version No.	1.0	Version Update Date	14-08-2017
Pre-requisites to Training	•	with 9 Years site experience ir te experience as a certified Ri	-
Training Outcomes	Supervise lifting of he supervise lifting operation     Erect and align RCC preparatory work before     Supervise and ensurements specification:-preparate     Work effectively in a Introduction to team of followed at construction     Plan and organize woo organising resources to     Work according to present the supervise lifting of the supervise lifting operation.	Precast components at erection and erection of structure grouting and caulking at team to deliver desired reworking and effective communities rk to meet expected outcome personal health, safety and organizational safety norms and effective norms and effective communities.	construction sites:- construction sites:- construction sites:- check ctural assemblies reg activities are as per gent and applying the same. results at the workplace — unication procedures to be res - Prioritizing activities and results at the workplace and results are as per gent and applying the same.









This course encompasses <u>6</u> out of <u>6</u> National Occupational Standards (NOS) of "<u>Chargehand- precast Erection</u>" Qualification Pack issued by "<u>Construction Skill Development Council of India</u>".

Sr. No.	Module	on Skill Development Council of India".  Key Learning Outcomes	Equipment Required
1	Introduction  Theory Duration (hh:mm) 8:00 Practical Duration (hh:mm) 00:00	<ul> <li>Overview of construction sector and its importance in economy.</li> <li>Lifting and erction work and job roles involved in rigging occupation</li> <li>Job opportunities for Chargehand-structural erection in construction sector</li> <li>Training session and training delivery plan</li> <li>Roles and responsibilities of Chargehand -structural erection</li> </ul>	Classroom Requirement 1. Classroom of 30 students capacity 2. Black/White board 3. Projector/LED Monitor 4. Computer 5. Trade specific charts and other teaching aids
2	Supervise lifting of heavy RCC Precast components at construction sites  Theory Duration (hh:mm) 52:00 Practical Duration (hh:mm) (Recommend that this practical is done in industry set up) 126:00  Corresponding NOS Code CON/N0715	<ul> <li>Standard Procedure of rigging work</li> <li>Units of measurement and its conversion from one system to another.</li> <li>Principles of Measurement, Arithmetical calculations and geometry</li> <li>Hand tools used in lifting of materials for erction work</li> <li>Tools and Equipments used in rigging work and their application.</li> <li>Requirement of earth base for erction equipment</li> <li>Types of lifting Equipments like cranes, winches and their working mechanism</li> <li>Specifications of lifting tools and tackles</li> <li>Use of hand signals in erction work</li> <li>Techniques of guiding suspended materials by tagline.</li> </ul> Demonstration/ practical: - <ul> <li>Check and ensure the obstacle free route for erection area</li> <li>Check and ensure the safe working mechanism of lifting Equipments and rigging gears like slings and shackles</li> <li>Ensure proper illumination in area of erction.</li> <li>Monitor angle between slings under tension and tightness of locks at attached point</li> <li>supervise controlling the movement of suspended loads using tag line or guy rope</li> <li>Use appropriate signals during lifting operations as per standard hand signaling guidelines</li> <li>Assess position of cranes and loads for conducting tandem lifting operations</li> <li>List out sequence of activities related to tandem lifting operations</li> </ul>	Hand tools  1. Spud Wrenches. 2. Open-End Wrenches. 3. Crescent Wrenches. 4. Hammer 5. Nibbler 6. pliers Power tools 7. Impact Wrench 8. Drilling machine with bits 9. Electric screw gun 10.Electric hexa saw Measuring tools 11.Measuring tape 12.Plumb Bob 13.Spirit level 14.Chalks line 15.Try square 16.Water level Equipments and Machinery 17.Tower crane 18.Mobile crane 19.Forklift 20.Scissor lift 21.Hydraulic jacks 22.Electric Wire Rope Hoist 23.Electrical winch 24.Electrical chain hoist  Lifting accessories Belts 25.Slings 26.Wire ropes 27.Shackles 28.Spreader board 29.Chain 30.Link 31.Eye hook









Execute heavy tandem lifting work as per specified in applicable work methodology      Sabul dog grips 34. Clamp 35. socket      Safety instruments 36. Safety Helmet 37. Safety sologes 38. Safety shoes 39.	Sr. No.	Module	Key Learning Outcomes	Equipment Required
3 Erect and align RCC Precast components at construction sites  Theory Duration (hh.mm) (hh.mm) (Recommend that this practical is done in industry set up) 120:00  Corresponding NOS Code CON/N0716  Demonstration/ practical:  Conected elements using measuring tools and instruments  Demonstration/ practical:  Check for survey marks and reference points and carry out necessary measurement to ascertain exact location of erection exact appropriate locations  Demonstration/ practical:  Check for survey marks and reference points and carry out necessary measurement to ascertain exact location of erection exact points and carry out necessary measurement to ascertain exact location of erection exact points and carry out necessary measurement to ascertain exact location of erection exact points and carry out necessary measurement to ascertain exact location of erection exact points and carry out necessary measurement to ascertain exact location of erection exact points and carry out necessary measurement appropriate locations  Demonstration/ practical:  Check for shims, bearing pads at appropriate locations  check for provisions for bolting, welding, post-tensioning connections are available as per drawing  Carryout fixing of suspended precast units to the exact location by hand or suitable means during lowering of load  Carry out measurement and checks using measuring tools and instruments for propora alignment of erected precast units to the exact location by hand or suitable means during lowering of load  Carry out measurement and checks using measuring tools and instruments for propora alignment of erected precast units to the exact location by hand or suitable means during lowering of load  Carry out measurement and checks using measuring tools and instruments for propora alignment of erected precast units to the exact location by hand or suitable means during lowering of load.  Lifting accessories				33.Bull dog grips 34.Clamp
Precast components at construction sites  Theory Duration (hh:mm) 48:00  Practical Duration (hh:mm) (Recommend that this practical is done in industry set up) 120:00  Corresponding NOS Code CON/N0716  Corresponding NOS Code Construction (hos minus and solution in industry set up) 120:00  Corresponding NOS Code Construction (hos minus and instruments (hos minus applicable to erection operations) (hos minus applicable to erection oper				36.Safety Helmet 37.Safety goggles 38.Safety shoes 39.Safety belt 40.Cotton gloves 41.Ear plugs 42.Reflective jackets 43.Dust mask 44.Fire Prevention kit 45.Barricade tape
units  units  Carryout tightening of bolted  Belts  25.Slings	3	Precast components at construction sites  Theory Duration (hh:mm) 48:00  Practical Duration (hh:mm) (Recommend that this practical is done in industry set up) 120:00  Corresponding NOS Code	<ul> <li>basic sketches / schematic working drawing relevant to rigging works</li> <li>lifting plans and schedules</li> <li>Applicable tolerance to respective erection job</li> <li>sequence of erection works as per proposed work method statement</li> <li>checks to be carried out to ensure readiness of base of erections</li> <li>procedure of checking alignment of erected elements using measuring tools and instruments</li> <li>procedure to fill up check lists, permits applicable to erection operations</li> <li>Demonstration/ practical: -</li> <li>Check for survey marks and reference points and</li> <li>carry out necessary measurement to ascertain exact location of erection</li> <li>check for shims, bearing pads at appropriate locations</li> <li>check for provisions for bolting, welding, post-tensioning connections are available as per drawing</li> <li>Carryout fixing of suspended precast units to the exact location by hand or suitable means during lowering of load</li> <li>Carry out measurement and checks using measuring tools and instruments for proper alignment of erected precast units</li> </ul>	Hand tools  1. Spud Wrenches. 2. Open-End Wrenches. 3. Crescent Wrenches. 4. Hammer 5. Nibbler 6. pliers Power tools 7. Impact Wrench 8. Drilling machine with bits 9. Electric screw gun 10.Electric hexa saw Measuring tools 11.Measuring tape 12.Plumb Bob 13.Spirit level 14.Chalks line 15.Try square 16.Water level Equipments and Machinery 17.Tower crane 18.Mobile crane 19.Forklift 20.Scissor lift 21.Hydraulic jacks 22.Electric Wire Rope Hoist 23.Electrical winch 24.Electrical chain hoist  Lifting accessories Belts









Sr. No.	Module	Key Learning Outcomes	Equipment Required
		and torque using appropriate torque wrench wherever required	27.Shackles 28.Spreader board 29.Chain 30.Link 31.Eye hook 32.Eye bolts 33.Bull dog grips 34.Clamp 35.socket  Safety instruments 36.Safety Helmet
			37.Safety goggles 38.Safety shoes 39.Safety belt 40.Cotton gloves 41.Ear plugs 42.Reflective jackets 43.Dust mask 44.Fire Prevention kit 45.Barricade tape Safety Tags
4	Supervise and ensure grouting and caulking activities are as per specification  Theory Duration (hh:mm) 48:00  Practical Duration (hh:mm) (Recommend that this practical is done in industry set up) 120:00  Corresponding NOS Code CON/N0716	<ul> <li>Sequence of erection works as per work method statement</li> <li>specification related with grouting and caulking operations</li> <li>Materials used for grouting and caulking works and their physical properties</li> <li>Method of preparing mix for grouting and caulking work as per specification</li> <li>correct technique of application of solution during grouting and caulking works</li> <li>use of hand and power tools during grouting and caulking operations</li> <li>Demonstration/ practical (D/P): -</li> <li>Ensure cleaning of RCC precast unit surfaces prior to application of bonding agents</li> <li>Supervise installation of temporary arrangements surrounding to the locations to be grouted</li> <li>Calculate tentative material requirement for grouting works</li> <li>Supervise execution of grouting operations as per specification</li> <li>Take corrective actions in case of faulty grouting works as per instruction of concerned authority</li> <li>Ensure proportions of materials used to form grout is as per specification</li> </ul>	Hand tools Spud Wrenches. Open-End Wrenches. Crescent Wrenches. Hammer Nibbler pliers Power tools 1. Impact Wrench 2. Drilling machine with bits 3. Electric screw gun 4. Electric hexa saw Measuring tools 5. Measuring tape 6. Plumb Bob 7. Spirit level 8. Chalks line 9. Try square 10.Water level Equipments and Machinery 11.Tower crane 12.Mobile crane 13.Forklift 14.Scissor lift 15.Hydraulic jacks 16.Electric Wire Rope Hoist









Sr. No.	Module	Key Learning Outcomes	Equipment Required
		<ul> <li>Supervise preparation of caulking and sealant as per specification, prior to their application</li> <li>Supervise application of primer on RCC precast joints as per specification</li> <li>Apply caulking agents to complex locations precisely using appropriate hand tools</li> </ul>	17.Electrical winch 18.Electrical chain hoist  Lifting accessories Belts 19.Slings 20.Wire ropes 21.Shackles 22.Spreader board 23.Chain 24.Link 25.Eye hook 26.Eye bolts 27.Bull dog grips 28.Clamp 29.socket  Safety instruments 30.Safety Helmet 31.Safety goggles 32.Safety shoes 33.Safety belt 34.Cotton gloves 35.Ear plugs 36.Reflective jackets 37.Dust mask 38.Fire Prevention kit 39.Barricade tape Safety Tags
5	Work effectively in a team to deliver desired results at the workplace  Theory Duration (hh:mm) 08:00  Practical Duration (hh:mm) (Recommend that this practical is done in industry set up) 18:00  Corresponding NOS Code CON/N8002	<ul> <li>Theory: -         <ul> <li>Different types of communication and its usage</li> <li>Importance of effective communication and establishing strong working relationships with co-workers</li> <li>Concept of team working and its importance</li> <li>Risks of a failure in teamwork in terms of effects on project outcomes,</li> <li>Importance and need of supporting coworkers facing problems for smooth functioning of work timelines, safety at the construction site</li> </ul> </li> <li>Demonstration/ Practical (D/P):-         <ul> <li>Demonstrate different types of communication</li> <li>Demonstrate communication to team members/subordinates for appropriate work technique</li> <li>Demonstrate passing work related information clearly to team members</li> <li>Demonstrate Reporting to senior for</li> </ul> </li> </ul>	edisty ruge









Sr. No.	Module	Key Learning Outcomes	Equipment Required
		Demonstrate handing over procedure of tools ,tackles to interfacing team	
6.	Plan and organize work to meet expected outcomes  Theory Duration (hh:mm) 8:00  Practical Duration (hh:mm) (Recommend that this practical is done in industry set up) 18:00  Corresponding NOS Code CON/N8002	<ul> <li>Plan activities of rigging work as per schedule and sequence.</li> <li>Method of estimation for necessary resources and setting timelines for each activity of Rigging work</li> <li>Method of preparation of details of material consumption</li> <li>Basic concept of productivity, sequence of working and implementation of safety and organizational norms while working</li> <li>Procedures of written/ verbal reporting</li> <li>storing and stacking methods of tools, materials used for rigging work</li> <li>Requisition of resources, reporting for requirement of resources orally and in written.</li> <li>Demonstration/ Practical (D/P):-         <ul> <li>List and arrange required resources before commencement of precast erection work.</li> <li>Selection of materials, tools or tackles for defined purpose in an optimum manner for heavy erection work</li> <li>Demonstrate planning and sequencing of erection work</li> </ul> </li> </ul>	
	Work according to	Demonstrate allocation of manpower for each activity of precast erection work     Demonstrate Adherence to stipulated timelines for completion of erction of Precast assemblies  Theory: -     Safety hazards at constructions sites and	
7	personal health, safety and environment protocol at construction site  Theory Duration (hh:mm) 08:00  Practical Duration (hh:mm) (Recommend that this practical is done in industry set up) 18:00  Corresponding NOS Code	<ul> <li>in rigging work</li> <li>Reporting procedures in case of hazards and accidents</li> <li>Emergency response system and evacuation procedures</li> <li>Safe working practices in case of rigging work as per EHS guidelines</li> <li>Personal protective Equipments in rigging work</li> <li>Basic ergonomic principles</li> <li>Safe Disposal of waste ,harmful and hazardous materials</li> <li>Safety awareness programs like tool box talks, mock drills</li> <li>Handling of construction materials, tools and tackles</li> </ul>	









Sr. No.	Module	Key Learning Outcomes	Equipment Required	
		<ul> <li>Statutory compliance requirement related to working at height</li> <li>Demonstration/ Practical: -</li> <li>Identify hazards,risks,safety violations at construction sites and in rigging work</li> <li>Demonstrate emergency and evacuation response procedures</li> <li>Demonstrate safe work practices while performing rigging operation</li> <li>Use appropriate PPEs while performing rigging operations</li> <li>Demonstrate safe disposal of wastes at construction site</li> <li>Demonstrate handling of required tools, materials and Equipments involved in rigging work</li> <li>Perform housekeeping practices during and after completion of erction work</li> </ul>		
	Total Duration Theory Duration 180:00 Practical Duration 420:00	Unique Equipment Required: Classroom Requirement Classroom of 30 students capacity, Black/White board, Projector/L Monitor, Computer, Trade specific charts and other teaching aids Hand Tools Spud Wrenches, Open-End Wrenches, Crescent Wrenches, Sledge Hammer, Nibbler, pliers, tool kit Power tools welding tools and accessories, gas cutting tools and accessories Drill machine with bits, electric screw gun, electric hexa saw Measuring Instruments Measurement Tape, Chalk line/masons line, Water level, Spirit level, Plubob, try square consumables Paint, nail, welding rod, acetylene and oxygen ,screw,chalkpowder Equipments and machinery required Mobile crane, tower crane, electric hoist, scissor lift, forklift, hydraulic jaderrick, Electrical winch, Electrical chain hoist Lifting accessories Slings, Wire ropes, Shackles, Spreader board, Chain, Link, Eye hook, Bolts, Bull dog grips, Clamp, socket Safety instruments Safety Helmet, Safety goggles, Safety shoes, Safety belt, Cotton glove		

Grand Total Course Duration: **600Hours, 0 Minutes Recommended 378:00 hours of OJT** 

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(This syllabus/ curriculum has been approved by Construction Skill Development Council of India)









## Trainer Prerequisites for Job role: "Chargehand – Precast Erection" mapped to Qualification Pack: "CON/Q0706, v1.0"

Sr. No.	Area	Details
1	Description	To deliver accredited training service, mapping to the curriculum detailed above, in accordance with the Qualification Pack <u>"CON/Q0706"</u> .
2	Personal Attributes	Aptitude for conducting training, and pre/ post work to ensure competent, employable candidates at the end of the training. Strong communication skills, interpersonal skills, ability to work as part of a team; a passion for quality and for developing others; well-organised and focused, eager to learn and keep oneself updated with the latest in the mentioned field
3	Minimum Educational Qualifications	ITI/12th
4a	Domain Certification	Trainer/Assessor-80% in each NOS of Qualification Pack "MEP/Q0102" or "MEP/Q0104" and Lead trainer/Lead Assessors- 90% in each NOS of Qualification Pack "MEP/Q0101" or "MEP/Q0103"
4b	Platform Certification	Trainer/Assessor-50% in each NOS of Qualification Pack "MEP/Q0101" or "MEP/Q0103"& 80% overall, Lead trainer/ Lead Assessors- 50% in each NOS of Qualification Pack "MEP/Q0101" or "MEP/Q0103" and overall 90%
5	Experience	<ul> <li>i. Technical Degree holder with minimum three years of Field experience and preferably two years of teaching experience or,</li> <li>ii. In case of a Diploma Holder five years of field experience and preferably two years of teaching experience or,</li> <li>iii. In case of ITI/12<sup>th</sup> pass minimum eight years of field experience and preferably two years of teaching Experience.</li> </ul>









#### **CRITERIA FOR ASSESSMENT OF TRAINEES**

<u>Job Role</u> Chargehand - Precast Erection

**Qualification Pack** CON/Q0706

Sector Skill Council Construction Skill Development Council Of India

#### **Guidelines for Assessment**

- 1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC.
- 2. The assessment for the knowledge part will be based on knowledge bank of questions created by Assessment Bodies subject to approval by SSC
- 3. Individual assessment agencies will create unique question papers for knowledge/theory part for assessment of candidates as per assessment criteria given below
- 4. Individual assessment agencies will create unique evaluations for skill practical for every student at each examination/training center based on assessment criteria.
- 5. The passing percentage for each QP will be 70%. To pass the Qualification Pack, every trainee should score a minimum of 70% individually in each NOS.
- 6. The Assessor shall check the final outcome of the practices while evaluating the steps performed to achieve the final outcome.
- 7. The trainee shall be provided with a chance to repeat the test to correct his procedures in case of improper performance, with a deduction of marks for each iteration.
- 8. After the certain number of iteration as decided by SSC the trainee is marked as fail, scoring zero marks for the procedure for the practical activity.
- 9. In case of successfully passing only certain number of NOS's, the trainee is eligible to take subsequent assessment on the balance NOS's to pass the Qualification Pack within the specified timeframe set by SSC.
- 10. Minimum duration of Assessment of each QP shall be of 4hrs/trainee.









				Marks Al	location
Assessment outcomes	Assessment Criteria for outcomes	Total Mark	Out Of	Theory	Skills Practical
CON/N0718: Supervise lifting of heavy RCC Precast	PC1. check and ensure the lifting route is free from obstacles such as live overhead electrical cables, service lines, close vicinity to existing structures or persons		3	1	2
components at construction sites	PC2. ensure area of operation (lifting, unloading) is safely marked, barricaded and safe access path is available to the lifting point		3	1	2
	PC3. ensure that the lifting area is adequately illuminated and clear visibility can be maintained from lifting point to erection location		3	1	2
	PC4. ensure loads to be lifted are placed appropriately at the point of lifting		3	1	2
	PC5. confirm that the lifting equipments under operation and its accessories are in safe working condition		3	1	2
	PC6. check and ensure safe working conditions of lifting gears like shackles, pulleys, hooks, ropes, slings etc. prior to start lifting work		2	0.5	1
	PC7. check for adequate tightness of slings, belts or ropes anchored to the load as per applicable standard procedure, prior to lifting		3	1	2
	PC8. monitor lifting operation considering size and shape of the loads being lifted	100	3	1	2
	PC9. use appropriate lifting gear considering weight, shape and size of the load		3	1	2
	PC10. closely monitor angle between slings under tension and tightness of locks at attached points to ensure stability of the suspended load		3	1	2
	PC11. ensure elements or assemblies do not get damaged during lifting operations		3	1	2
	PC12. supervise controlling the movement of suspended loads using tag line or guy rope		3	1	2
	PC13. maintain clear line of vision with the equipment operator		3	1	2
	PC14. provide appropriate signals during various stages at lifting as per standard hand signaling guidelines	g	3	1	2
	PC15. seek assistance for signaling if load or operator is not visible from own location		3	1	2
	PC16. report to superior promptly and clearly in case of unsafe conditions, safety violations		3	1	2
	PC17. brief subordinate workmen about lifting plan and safe working methods prior to commencing heavy lifting operations		3	1	2









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	PC18. ensure safe distance of equipments and objects as per agreed work plan from human and other near		2	0.5	1
	objects while carrying out lifting activity			0.5	_
	PC19. assess position of cranes and loads in order to				
	keep accordance with load lifting plan, safety norms		3	1	2
	provided for conducting tandem lifting operations  PC20. confirm full functional tests have been carried				
	out of all power, transmission, control and safety				
	systems of the equipments by competent personnel		3	1	2
	prior to the commencement of the lift				
	PC21. confirm that the weather condition is favorable		3	1	2
	to heavy lifting activities		_		
	PC22. prioritize and sequence activities related to tandem lifting operations		7	2	5
	PC23. monitor and control speed of lifting when				
	multiple lifting equipments are engaged		7	2	5
	simultaneously				
	PC24. keep close coordination with equipment			_	_
	operators and maintain synchronization throughout		7	2	5
	PC25. maintain stable position of objects under				
	suspension (while being lifted) as per standard practice		3	1	2
	by providing signals to the equipment operators				
	PC26. guide objects to the desired locations and ensure		3	1	2
	their safe lowering to the specified positions			_	
	PC27. execute task as per considerations, assumptions, limit of tolerance specified in applicable				
	work methodology and safety control measures during		7	2	5
	heavy lifting work, report concerned personnel if				
	otherwise				
		Total	100	30	70
CON/N0719:	PC1. check for proper access is available to the				
Erect and align RCC Precast	location of erection				
RCC Precast components at	PC2. check for survey marks and reference points and carry out necessary measurement to ascertain exact				
construction	location of erection		7	2	5
sites	PC3. check for shims, bearing pads at appropriate				
	locations				
	PC4. check for provisions for bolting, welding, post-				
	tensioning connections are available as per drawing	100			
	PC5. ensure designed area of bearing in the platform or support is available for efficient erection of the				
	components				
	PC6. check the area of erection for desired		7	2	_
	accessibility of load lifting equipments, otherwise		7	2	5
	report to concerned authority				
	PC7. check for hazardous situations at erection site,				
	such as presence of live electrical cables, absence of				









proper barricading, excessive wind speed and report it			
to the concerned authority promptly as per			
requirement			
PC8. check availability of all materials and support	<u> </u>		
equipment (identified by the seniors and required to	3	1	2
proceed with the work) and report any shortages		1	2
	-		
PC9. install shoring, bracing and guying materials as directed by the foreman/ supervisor or specified by			
	3	1	2
erection drawings and details considering local conditions			
PC10. install erection hardware to the units, using		2	_
appropriate hand tools as per instruction and	7	2	5
specification of erection drawing			
PC11. pull, push and hold suspended precast units			_
approximately to the exact location by hand or suitable	7	2	5
means during lowering of load			
PC12. communicate efficiently to the signalman or			
operator for precise movements required to place the	7	2	5
object at accurate location			
PC13. supervise and monitor activities by			
subordinates in order to guide the units to their	3	1	2
location			
PC14. place the object to its accurate location			
efficiently and make required adjustments as per	7	2	5
erection requirement			
PC15. ensure proper alignment of the erected precast			
units by carrying out required measurement and checks	3	1	2
using appropriate measuring tools and instruments			
PC16. confirm orientation of the erected precast units	3	1	2
as per instruction or drawings	3	1	2
PC17. ensure installation of temporary connections			
using appropriate tools prior to final positioning of	7	2	5
precast units			
PC18. tighten bolted connections to the specified			
tolerance and torque using appropriate torque wrench	3	1	2
wherever required			
PC19. check bolt tightness in case of units having	_	_	_
slotted connections	7	2	5
PC20. install special steel washers to ensure that the			
specified tension has been developed in the bolt	3	1	2
PC21. check location of shims, bearing pads for their			
proper positioning	3	1	2
PC22. install expansion bolts using prescribed			
installation procedures and quality control	3	1	2
specifications		1	_
PC23. check temporary supports and connections to			
ensure stabilization of units in its position until final	7	2	5
·			5
connections are made			









1			1	1	1
	PC24. report to superior for completion or difficulties faced promptly and efficiently		3	1	2
	PC25. report to concerned authority promptly in case of any safety violation		3	1	2
	PC26. supervise observation of applicable safety practices by subordinates at workplace		3	1	2
	practices by subordinates at workplace	Total	100	30	70
CON/N0720:	PC1. ensure cleaning of RCC precast unit surfaces prior	Total			
Supervise and	to application of bonding agents	100	3	1	2
ensure grouting and caulking activities are as	PC2. supervise installation of temporary arrangements surrounding to the locations to be grouted		7	2	5
per specification	PC3. calculate tentative material requirement for grouting works and report to concerned authority		7	2	5
	PC4. ensure necessary materials and tools are present in order to carry out grouting operations		7	2	5
	PC5. ensure proportions of materials used to form grout is as per specification		7	2	5
	PC6. supervise execution of grouting operations as per specification and ensure grouts are being applied within stipulated time according to manufacturer's specification		7	2	5
	PC7. monitor use of grouting agents and control wastage of the same during work		7	2	5
	PC8. take corrective actions in case of faulty grouting works as per instruction of concerned authority		7	2	5
	PC9. ensure use of safety signage and PPEs by subordinates during activities		7	2	5
	PC10. ensure cleaning and preparation of surfaces of precast units for dirt and other foreign matters using appropriate tools		7	2	5
	PC11. supervise preparation of caulking and sealant as per specification, prior to their application		7	2	5
	PC12. place and ensure proper positioning of sealing		7	2	5
	PC13. supervise application of primer on RCC precast joints as per specification		7	2	5
	PC14. apply caulking agents to complex locations precisely using appropriate hand tools		7	2	5
	PC15. check completed works for conformance with specification and proposed work method and take remedial actions if any discrepancy observed a per instruction		7	2	5
		Total	100	30	70
CON/N8001: Work effectively in a team to deliver desired	PC1. pass on work related information/ requirement clearly to the team members	100	7	2	5
	PC2. inform co-workers and superiors about any kind of deviations from work		7	2	5









to personal health, safety and environment	PC3. follow recommended safe practices in handling construction materials, including chemical and	100	10	3	7
	PC2. follow emergency and evacuation procedures in case of accidents, fires, natural calamities		7	2	5
meet expected outcomes  CON/N9001: Work according	PC1. identify and report any hazards, risks or breaches in site safety to the appropriate authority		7	2	5
	DC1 identify and report any hazards with as here-the-	Total	100	30	70
	PC12. processes adopted to be in line with the specified standards and instructions		7	2	5
	tackles deployed,		7	2	5
	avoid damage to the same PC11. organize work output, materials used, tools and				
	PC10. employ tools, tackles and equipment with care to		7	2	5
	unnecessary wastage		10	3	7
	manner PC9. use resources in an optimum manner to avoid any		_	_	
	PC8. engage allocated manpower in an appropriate		10	3	7
	PC7. complete the work with allocated resources		10	3	7
	PC6. select and employ correct tools, tackles and equipment for completion of desired work	100	10	3	7
	PC5. list and arrange required resources prior to commencement of work		10	3	7
	PC4. plan housekeeping activities prior to and post completion of work		7	2	5
	PC3. provide guidance to the subordinates to obtain desired outcome		10	3	7
organize work to	PC2. plan activities as per schedule and sequence		7	2	5
CON/N8002: Plan and	PC1. understand clearly the targets and timelines set by superiors		7	2	5
		Total	100	30	70
Workplace	PC8. work together with co-workers in a synchronized manner		27	8	19
	PC7. hand over the required material, tools tackles, equipment and work fronts timely to interfacing teams		27	8	19
	PC6. seek clarification and advice as per requirement and applicability		7	2	5
	PC5. communicate to team members/subordinates for appropriate work technique and method		10	3	7
	PC4. receive instructions clearly from superiors and respond effectively on same		7	2	5
results at the workplace	PC3. address the problems effectively and report if required to immediate supervisor appropriately		10	3	7









PC5. identify near miss , unsafe condition and unsafe act		7	2	5
PC6. use appropriate Personal Protective Equipment				
(PPE) as per work requirements including:				
• Head Protection (Helmets)				
• Ear protection				
• Fall Protection		10	3	7
• Foot Protection				
• Face and Eye Protection				
• Hand and Body Protection				
<ul> <li>Respiratory Protection (if required)</li> </ul>				
PC7. handle all required tools, tackles, materials &		_	_	_
equipment safely		7	2	5
PC8. follow safe disposal of waste, harmful and		7	2	_
hazardous materials as per EHS guidelines		7	2	5
PC9. install and apply properly all safety equipment as		13	4	9
instructed		13	4	9
PC10. follow safety protocol and practices as laid down		13	4	9
by site EHS department		13	4	<i>3</i>
PC11. collect and deposit construction waste into				
identified containers before disposal, separate		7	_	5
containers that may be needed for disposal of toxic or			2	
hazardous wastes				
PC12. apply ergonomic principles wherever required		7	2	5
	Total	100	30	70